



Performance Exhaust

Instruction Manual

Bullet Marine Mufflers

PN# 110001

1. Lay out Mufflers and make sure you have all required tools and parts. Now remove your factory external rubber exhaust flap. Do not damage or throw away , you will re-use it later.
2. Measure 3-inches towards the transom and mark. It is important that the tip does not slide on any further than 3-inches, nor any less.
3. The Gibson logo must be facing upward with the clampless portion on the bottom side of the muffler.
4. Before you tighten down the mufflers, check for proper clearance from the swim steps, steering bars, outdrives, etc.
5. Install the bolts into the clampless portion of the tip. It is recommended that you use anti-seize on the hardware. Using a ½” wrench and socket, tighten down the bolts. Tighten down the bolt closest to the muffler and then the one closest to the transom. Tighten the bolts until you can no longer rotate the tip. Next, tighten until you feel resistance or like it has bottomed out.
(Do not over tighten or force !)
6. Now that everything is tight, re-install your factory style exhaust flaps so you will not void your factory engine warranty.
7. We have supplied a copy of the California J2005 Law. We suggest keeping this in your boat at all times.

Thank you for purchasing Gibson Performance Exhaust products for your boat. If you need any further assistance call our Technical Department at 800-528-3044 Monday – Friday 8:00am – 5:00 P.S.T.